Amendments to the Specification

The following amendments to the specification are identified with respect to paragraph numbers of the application as published on Nov15.2007, Pub. No. US 2007/0261455. These amendments comply with the examiner's instructions with respect how to define the roller track sides without introducing new subject matter. No new matter is added by these amendments.

Specification amendment #1. Substitute paragraph [0058] as amended in Applicant's last paper with the following second amended paragraph [0058]. This amendment is made in order to comply with Examiner's suggested language.

— [0058] FIGs **6a** and **6b** illustrate the roller track **160** formed by an adjacent "L" bend **42** and chair bend **44** of the unwelded upper and lower edges **36, 38** of metal sheet **30**. As shown in these figures, ~~the~~ roller track **160** has two opposing roller track sides. The first roller track side is formed by the portion of metal sheet **30** [[and]] that is continuous with bend **42** and upper edge **36.** [[the]] The opposing second roller track side is formed by an opposing vertical portion **48** [[of]] that is continuous with the chair bend **44**. As shown in **Figures 11a** and **11b** and as discussed below, the space between the roller track sides accommodates one or more rollers that engage the roller track. By engaging the roller track these rollers support and rotate the tank wall as it is being constructed. In the preferred embodiment of the invention the first bend **42** forms an angle of between 45 and 135 degrees with the metal sheet **30** and has a width of between 5 and 100mm, (depending on the thickness of the metal, the type of metal, and the size of the tank **10**). In the preferred embodiment the second bend **44** has a horizontal portion **46** that is between 5mm and 100mm wide and a vertical portion **48** that is between 5mm and 150mm. —